



## KC4210 Panel Mounting Instructions

### 1. Panel Cutout

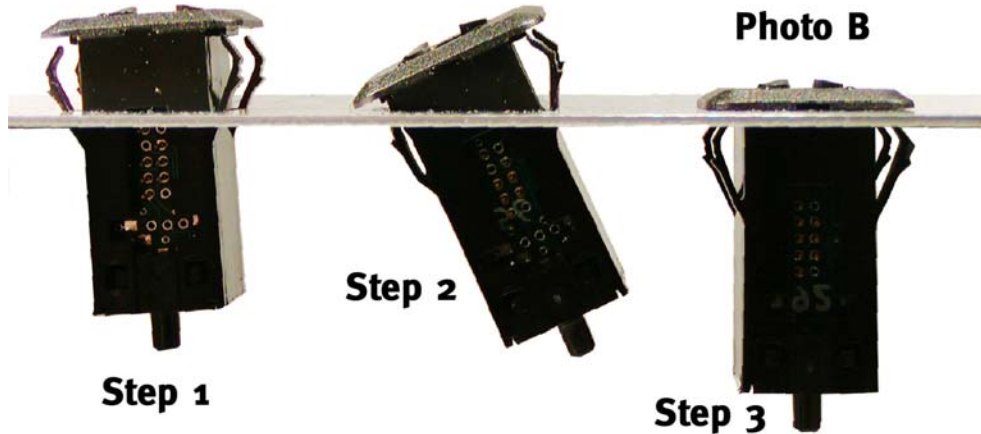
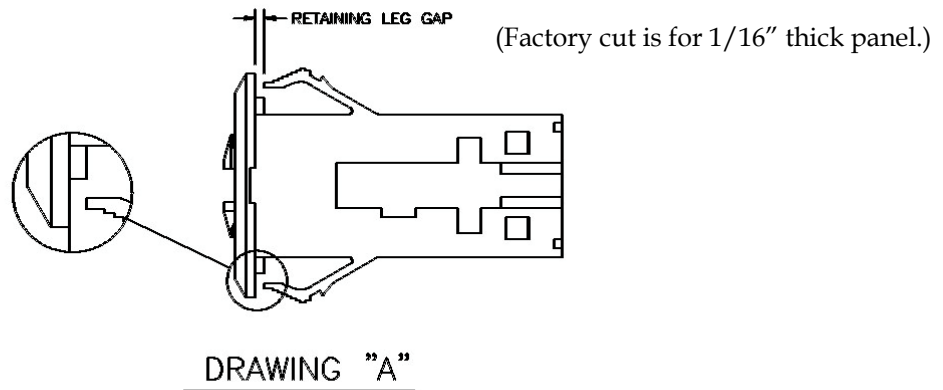
These instructions are for a standard 1"  $\pm 0.015$  1.4mm  $\pm 0.25$ mm square panel opening.  
-0.0" -0.0mm

### 2. Retaining Leg Gap

The housing retaining legs are trimmed at the factory for a 1/16 inch (1.58mm) thick panel. For thicker panels the retaining legs of the Keyceptacle® housing should be trimmed back to yield a gap which is 80%-85% of the panel thickness. See **Drawing A**, below. The legs should never be trimmed back more than the panel thickness.

### 3. Keyceptacle® Insertion

To avoid retaining leg breakage the Keyceptacle should be inserted into the panel one side at a time, as illustrated in **Photo B**, below. Using this technique avoids collapsing the legs down to the housing body. **CAUTION:** A straight push into the panel collapses both sides of the retention legs down to the housing body creating excessive stress on the legs.



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